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Reprint 002104

RBE703A94-1130-01-01
Job Sheet 171464



Part No: RBE703A94-1130-01-01

Job Qty: 6 ea

Part Name: Immobilizing Clip Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/1/18

Job Tracking No:

Due Date: 3/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.08 New issue DP Verify DD/IPP Rev B 17.11.30 DWG
Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/19/18	0.00	0.00	Start Up Small Fab-4		<i>FF</i>
120	Small Fab	6 pcs		3/20/18	0.00	6.00	Small Fab-3		
130	QC	6 pcs		3/20/18	0.00	0.00	QC5		
140	Packaging	6 pcs		3/20/18	0.00	0.00	Packaging3-1		<i>DAS</i>
150	QC21-SA	6 Ea		3/20/18	0.00	0.00	QC21		<i>21</i> APR 02 2018

Part Op 120 - Assemble as per DWG. Sheet 2
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90353A217	Pan Head Machine Screw M4 x 0.7mm x 20mm	12 Ea (2 ea)	90-Start up Operation	
91166A270	Washer, M8	24 Ea (4 ea)	90-Start up Operation	
91595A112	Dowel Pin ØM3 x 12mm	12 Ea (2 ea)	90-Start up Operation	
98296A881	Roll Pin Ø1/8 X 3/4	12 Ea (2 ea)	90-Start up Operation	
RBE703A94-1130-01-03	Bottom Fixture 1	6 Ea (1 ea)	90-Start up Operation	
RBE703A94-1130-01-05	Fixture Handle	12 Ea (2 ea)	90-Start up Operation	
RBE703A94-1130-01-07	Handle Stud	12 Ea (2 ea)	90-Start up Operation	
RBE703A94-1130-01-09	Bottom Fixture 2	6 Ea (1 ea)	90-Start up Operation	
RBE703A94-1130-01-11	Angle Indicator	6 Ea (1 ea)	90-Start up Operation	
RBE703A94-1130-01-13	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm	12 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90353A217	12	98	0 <i>FH 128404-5</i>
	91166A270	24	75	0
	91595A112	12	45	0
	98296A881	12 <i>2</i>	248	0
	RBE703A94-1130-01-03	6	6	0
	RBE703A94-1130-01-05	12	12	0
	RBE703A94-1130-01-07	12	17	0 <i>5054557</i>
	RBE703A94-1130-01-09	6	6	0
	RBE703A94-1130-01-11	6	6	0 <i>5053926</i>
	RBE703A94-1130-01-13	12	12	0 <i>5029841</i>

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																

Part Specifications

Specifications could not be found.

Plex 3/29/18 11:44 AM Dart.lajeunesse.marie



Container No: S057038



Part: RBE703A94-1130-01-01

Job No: 171464

Serial No/Batch: S057038

Revision: K

Inspector:

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/29/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					